

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India) ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

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TEST REPORT SHEET 1 of					
NAME & ADDRESS OF CUSTOMER Dahanu Rubber Gloves Mfg. Co.,	REPORT NO.	:	RP-1516-032367 30-11-2015		
Jawahar Marg, Village Sarawali,	CUSTOMER REF. NO	:	MKS/15-16/024		
Dahanu Road (East) – 401 602.	DATE OF SAMPLE	:	06-11-2015 DATE OF TESTING		
Dist. Thane, Maharastra State.	RECEIPT 06-11-2015		19-11-2015 to 30-11-2015		
Manarastra State.	00-11-2013		19-11-2013 to 30-11-2013		

SAMPLE DESCRIPTION

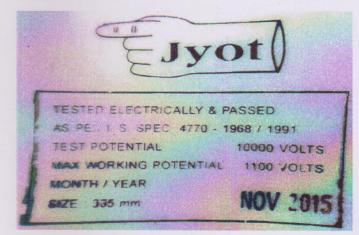
Rubber hand gloves for electrical purpose

Type of gloves: 2 Size: 355 mm

Brand: Jyot

SAMPLE IDENTIFICATION

Printing:



ERDA Sample Code: ERDA-00114690

TEST DETAILS

As per sheet 2 of 4

TEST SPECIFICATION

IS: 4770 - 1991

REMARK: The sample conforms to the requirements for all the mentioned tests.

ENCLOSURE: ANNEXURE - Photographs of sample (SHEET 1 of 1)

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DATE : 30-11-2015

SHEET 2 of 4

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TEST DETAILS:

Test Specification: IS: 4770-1991

Sr. No.	CI. No	Test Particulars.
1	6.1.1.a	Thickness
2	6.1.1.b	Tensile strength
3	6.1.1.c	Elongation at break
4	6.1.1.d	Tension set
5	6.1.1.e	Tensile stress at 200 percent elongation
6	6.1.1.f	Tear strength
7	6.1.1.g	Tensile strength and elongation at break after heat ageing
8	6.1.1.h	Puncture resistance
9	6.1.1.j	Moisture absorption
10	6.1.1.n	Proof voltage and leakage current
11	6.1.1.p	Breakdown voltage test

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REPORT NO.

: RP-1516-032367

SHEET 3 of 4

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DATE

: 30-11-2015

Sr. No	CI. No.	Tests	Requirement as per Specification	Obtained value	Remarks
1	6.1.1.a	Thickness of gloves			
		Thickness, mm			
		-at Crotch area	Min. 0.70	0.85	Conforms
			Max. 1.25	0.96	Conforms
		-at Non-crotch area	Min. 0.80	1.03	Conforms
			Max. 1.25	1.10	Conforms
2	6.1.1.b	Tensile strength, MPa	Min. 10	20.7	Conforms
3	6.1.1.c	Elongation at break, %	Min. 500	695	Conforms
4	6.1.1.d	Tension set, %	Max. 25	3.3	Conforms
5	6.1.1.e	Tensile stress at 200 percent			
		elongation, MPa	Max. 2.1	1.8	Conforms
6	6.1.1.f	Tear strength, kN/m	Min. 14	34.6	Conforms
7	6.1.1.g	Tensile strength and elongation at break after heat ageing, - Change in tensile strength, after accelerated ageing at 70 ± 2°C			
		for 168 h, percent of original - Change in elongation at break, after accelerated ageing at 70 ±	Min. 90	95	Conforms
		2°C of 168 h, percent of original	Min. 80	93	Conforms
8	6.1.1.h	Puncture resistance, kN/m	Min. 18	50.5	Conforms
9	6.1.1.j	Moisture absorption, mg/cm ²	Max. 5	2.2	Conforms

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SHEET 4 of 4

Sr. No.	CI. No.	Test	Requirement as per Specification	Obtained value	Remarks
10	6.1.1.n	Proof voltage and leakage current			
		-Proof voltage test	Sample shall withstand 10000 V	Withstood	Conforms
			(rms) for 1 minute		
		-Leakage current at working Voltage (1100 V rms), µA	Max. 600	500	Conforms
		-Leakage current at proof Voltage (10000 V rms), mA	Max. 8	6.7	Conforms
11	6.1.1.p	Breakdown voltage test			
		-Breakdown voltage (V), rms	Min. 12000	17200	Conforms

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REPORT NO. : RP-1516-032367

DATE : 30-11-2015 **ANNEXURE**

SHEET 1 of 1



Photograph No: ERDA-00114690

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